

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MIRROR ARM (S-76)
Job Number	: 33330		
Estimate Number	: 11894		
P.O. Number	: <i>N/A</i>	Part Number	: D2262
This Issue	: 7/9/2007      S.O. No. : <i>N/A</i>	Drawing Number	: D2262 REV A1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision	: A1
Previous Run	: 33054	Material	: <i>N/A</i>
Written By	: <u><i>[Signature]</i></u>	Due Date	: 7/30/2007      Qty:      2      Um:      Each
Checked & Approved By	: <u><i>[Signature]</i></u>		
Comment	: Est:      B 02.04.15      Added dwg Rev.A1 NG		

Job Number:

1.0	M304TR0500W035	304 RD Tube .500 x .035W
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Comment: Qty.: 1.0948 f(s)/Unit Total : 2.1897 f(s)

Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall

(M304TR0500W035)

Batch No: P11048010

2.0	BRAKE NC	NC BRAKE
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**Comment:** BRAKE NC

Punch tube 304/316 with 2B finish

Deburr

3.0 QC5 INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

4.0	POWDER COATING	POWDER COATING
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**Comment:** POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

5.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION

Comment: INSPECT POWDER COAT

6.0	D2022101	Spacer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Spacer

Pick:

Qty	Part Number	Description	Batch
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4 D2022-101 Spacer

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: PD Date: 8/11/23  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 7/9/2007 11:41:46 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM (S-76)

Job Number: 33330

Part Number: D2262

Job Number:



Seq. #:

Machine Or Operation:

Description:

7.0

A1449

Grommet



Comment: Qty.: 1.0000 Each(s)/Unit Total: ~~2.0000~~ Each(s) 4

Grommet

Pick:

Qty Part Number Description Batch

2 A1449 Grommet

B M1487

x4

ml 07/11/07

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D2262

ml 07/11/07 x2

PTD

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

C 07/11/07 (x2)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 220 ST

LU

AS 07/11/07

(x2)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/11/07 (2)

Job Completion


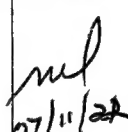


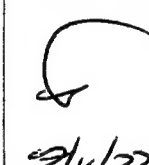


LU 07/11/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

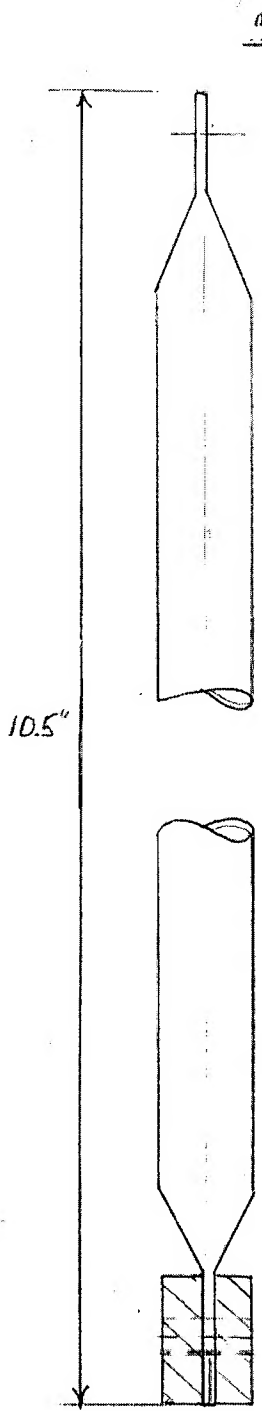
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/11/22	8	Scrap 6x A1449 Because do not have the good "head" for squess it	 07/11/22	Scrap 6x A1449 replace by new one	 07/11/22	 07/11/22	 07/11/22	 07/11/22

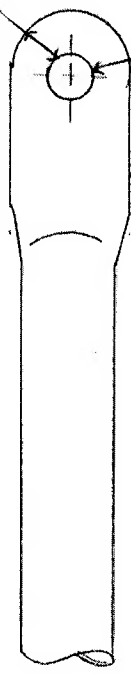
NOTE: Date & initial all entries



DRAWN <i>M. Cohen</i>	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN	DRAWING NO. <i>D2262</i>	REV. <i>A</i>
<i>Aug 10/94</i>	TITLE <i>SHORT TUBE</i>	
<i>AI CP 02.03.22</i>	ADD FINISH	



*30" E.D.*



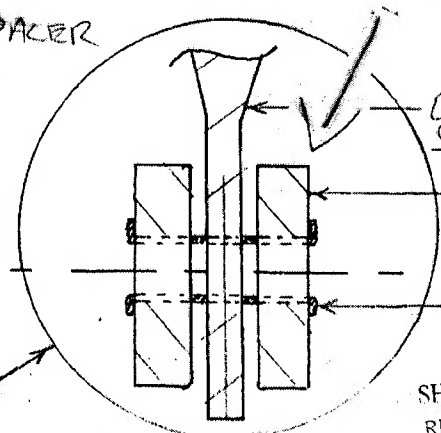
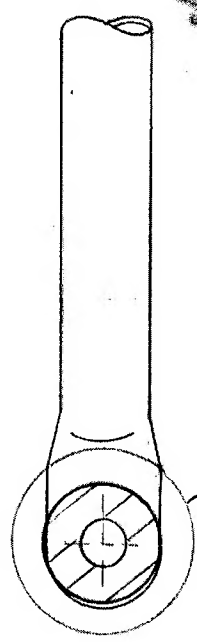
*.257" Dia. (x2)*  
*STANDARD FLAIR*  
*BOTH ENDS*

*MATL: 304SS 1/2" OD*  
*x .035" WALL TUBE*

*FINISH: POWDER COAT BLACK SANDTEX (43.5.7)*  
*PER DART QSI QOS 4.3 / AI*

*SHOULD BE D2022-101 CP 03.01.06*

*SPACER*



*D2262-  
SHORT TUBE*  
*D2012-101  
SPACER (2x)*  
*A1449  
GRAMMET*

*ASSEMBLE PER DETAIL  
AND SWAGE GRAMMET  
(1 LOCATION)*

SHOP COPY  
RETURN TO  
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CONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
*NO. 33320*